

Q-AIR JOBSITE WORKSHEET



Supply Side Rating	score	enter ↓	value for each condition that applies
Rotary / Recip Control Mode		0	VSD or Variable Displacement
Rotary / Recip Control Mode		3	Load/Unload
		8	Modulation
Centrifugal Compressor Blowoff		0	No blowoff valves ever open
Centinugal Compressor Blowon		3	One blowoff valve open occasionally
		5	One blowoff valve open often
		7	Two blowoff valves open at times
		10	More than two blowoff valves open
Supply Side Storage		0	10 gallons / cfm of largest compressor
supply side storage		1	5 gallons / cfm of largest compressor
		2	3 gallons / cfm of largest compressor
		4	2 gallons / cfm of largest compressor
		6	1 or less gallons / cfm of largest compressor
Multiple Compressor Sequencing		0	PLC based rate of change automation
		2	Compressor manufacturer network sequencer
		4	Pressure switch sequencer
		6	None - manual rotation
Compressor & Equipment Maintenance		0	Professional Service Contract
		1	In-house preventive maintenance
		3	Repair only maintenance
		6	Repair only maint:; experiencing reliability issues
Compressor Room Conditions		0	Clean and well ventilated
(Use all that apply)		2	Elevated temperatures
		2	Dusty or dirty air
		2	Poor cooling water treatment
Air Treatment - Dryers		0	Cycling refrigerated dryers
Air freatment - Dryers		1	Non-cycling refrigerated dryers
		2	Heat of compression dryers
		4	Heated blower desiccant dryers
		6	Heated desiccant dryers
		10	Heatless desiccant dryers
Air Treatment - total pressure drop		0	< 2 psid
		1	< 5 psid
		4	< 10 psid
		7	> 10 psid
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Total Supply System Score		Add	up all scores above
Supply System Rating	%	Subt	tract total from 100 (relative to 100% of potential

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Demand Side Rating	score	enter	value for each condition that applies
Artificial Demand		1	<80 psig plant header pressure
		3	80-90 psig plant header pressure
		5	90-100 psig plant header pressure
		8	>100 psig plant header pressure
Open Blowing Applications		0	No compressed air blowing or use low pressure blowers only
		2	Minimal blowing applications using engineered nozzles
		5	Some compressed air blowing using tubing or pipe manifolds
		8	Significant use of comp air blowing on product or equipment
Inappropriate or Inefficient Uses (Use all that apply)		0	No inappropriate or inefficient uses identified
		2	Vacuum generators and venturis driven by compressed air
		2	Sparging, mixing of liquids with compressed air
		2	Vibrators or agitators powered by compressed air
		2	Other: diaphragm pumps, filter presses
		4	Large or multiple pulse type baghouses or dust collector
		5	Conveying of material with compressed air (not blowers)
		7	Significant use of air <45 psig but compressed to >90 psig
Leak Management		1	Aggressive leak repair program including ultrasonic scanning
		3	Semi or annual leak repair effort
		5	No leak management but do repair large or obvious leaks
		7	Minimal effort on leak repairs
Idle Production Equipment		0	Automatic shutoff of air to idle production equipment
		2	Manual shutoff of air to idle production equipment
		4	No shutoff of air to idle production equipment
Condensate Drain Losses		0	All demand style drains well maintained
		2	Mix of demand and solenoid drains
		4	Timed solenoid drains
		6	Partially open valves or drain bypasses
Total Demand Side Score		Add	up all scores above
Demand Side Rating	%	Subt	cract total from 100 (relative to 100% of potential efficiency)

Efficiency Quotient Summary

Supply Side Rating	%	
Demand Side Rating	%	
(Demand + Supply) / 2	%	System Rating